

AMENDMENTS TO THE CLAIMS

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1. (Currently Amended) A golf club shaft having a plurality of fiber reinforced resinous layers which are layered one upon another in a winding state,

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wherein one or more layers of said layers are inclined fiber reinforced resinous layers in which reinforcing fibers are oriented at angles not  $0^\circ$  and  $90^\circ$  with respect to an axis of said golf club shaft,

wherein the inclined fiber reinforced resinous layers are a first inclined fiber reinforced resinous layer in which reinforcing fibers are oriented at an angle of  $\alpha^\circ$  with respect to an axis of said golf club shaft, wherein  $\alpha^\circ$  has a value of  $0^\circ < \alpha < 90^\circ$ , and

a second inclined fiber reinforced resinous layer in which reinforcing fibers are oriented at an angle of  $-\alpha^\circ$  with respect thereto,

wherein, the second inclined fiber reinforced resinous layer is adjacently layered on the first inclined fiber reinforced resinous layer in a winding state at one portion or more,

a winding start position of the first inclined fiber reinforced resinous layer and a winding start position of the

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the second inclined fiber reinforced resinous layer are spaced  $180^\circ$  in a circumferential direction of said golf club shaft, and

the first inclined fiber reinforced resinous layer and the second inclined fiber reinforced resinous layer are wound by  $N + 0.5$  unintegral turns, respectively, so as to apply an anisotropic property to the shaft, wherein  $N$  is an integer more than 1,

wherein the  $N + 0.5$  turns and winding start positions of the first and the second inclined fiber reinforced resinous layer continue along an axis thereof so that same layer constructions continue along the axis of said golf club shaft of which the first and second inclined fiber reinforced resinous layers are wound, and number of layers and thickness are the same in the golf club shaft circumferential direction.

2. (Cancelled)

3. (Cancelled)

4. (Previously Amended) The golf club shaft according to claim 1, wherein the first fiber reinforced resinous layer and the second fiber reinforced resinous layer are bonded to form one prepreg sheet.

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5. (Original) The golf club shaft according to claim 1,  
wherein a part of the inclined fiber resinous layer corresponding  
to decimal turns obtained by subtracting integral turns from the  
unintegral turns forms an anisotropic region and an angle of the  
reinforcing fiber of the anisotropic region is different from that  
of other region in a circumferential direction of the shaft.

6. (Original) The golf club shaft according to claim 5,  
wherein the anisotropic property is applied to the shaft by the  
anisotropic region, so that the shaft is twisted by a flexure  
thereof when the shaft is swung.

7. (Original) The golf club shaft according to claim 6,  
wherein a face of a club head installed on the shaft is oriented to  
a direction, in which a golf ball hit by a hooker or a slicer is to  
be flied, owing to twisting of the shaft.

8. (Original) The golf club shaft according to claim 1,  
wherein one or more of said fiber reinforced resinous layers have  
reinforcing fiber whose orientation angle is  $90^\circ$  and/or  $0^\circ$  with  
respect to the axis of the shaft.

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9. (Original) The golf club shaft according to claim 1,  
wherein the fiber reinforced resinous layers are composed of  
prepreg sheets.

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AMENDMENTS TO THE DRAWINGS

Attached hereto are nine (9) sheets of corrected formal drawings that comply with the provisions of 37 C.F.R. § 1.84. The corrected formal drawings incorporate the following drawing changes:

formal changes to the drawings which comply with the standards set forth in 37 C.F.R. § 1.84.

It is respectfully requested that the corrected formal drawings be approved and made a part of the record of the above-identified application.

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